UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO. CONFIRMATION NO.	
10/718,086	11/19/2003	Reade Clemens	085. 10546A-US 9418 (01-465A)	
	7590 05/25/201 LAPOINTE, P.C.	EXAMINER		
900 CHAPEL S		NGUYEN, PHONG H		
SUITE 1201 NEW HAVEN,	CT 06510		ART UNIT	PAPER NUMBER
,	•		3724	
			MAIL DATE	DELIVERY MODE
			05/25/2010	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary		Applicat	on No.	Applicant(s)			
		10/718,0	86	CLEMENS, READE			
		Examine	r	Art Unit			
		PHONG	H. NGUYEN	3724			
Period fo	The MAILING DATE of this communicati or Reply	on appears on th	e cover sheet with the c	correspondence ad	ldress		
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR INCHEVER IS LONGER, FROM THE MAILINGS of time may be available under the provisions of 37 SIX (6) MONTHS from the mailing date of this communical of period for reply is specified above, the maximum statutory re to reply within the set or extended period for reply will, be reply received by the Office later than three months after the patent term adjustment. See 37 CFR 1.704(b).	NG DATE OF T CFR 1.136(a). In no er tion. period will apply and v y statute, cause the ap	HIS COMMUNICATION vent, however, may a reply be tinuity vill expire SIX (6) MONTHS from plication to become ABANDONE	N. nely filed the mailing date of this c D (35 U.S.C. § 133).			
Status							
, —	Responsive to communication(s) filed or This action is FINAL . 2b) Since this application is in condition for a closed in accordance with the practice u	This action is allowance excep	— non-final. t for formal matters, pro		e merits is		
Disposit	ion of Claims						
5)□ 6)⊠ 7)□ 8)□ Applicat	Claim(s) 1-14 is/are pending in the application of the above claim(s) is/are was claim(s) is/are allowed. Claim(s) 1-14 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction from Papers The specification is objected to by the Ex	ithdrawn from co					
10)	The drawing(s) filed on <u>02 December 200</u> Applicant may not request that any objection Replacement drawing sheet(s) including the The oath or declaration is objected to by	05 is/are: a) ☐ a to the drawing(s) correction is requi	be held in abeyance. See red if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 Cl	FR 1.121(d).		
Priority ι	ınder 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 							
Attachmen 1) ☐ Notic	t(s) e of References Cited (PTO-892)		4) Interview Summary	(PTO-413)			
2) Notice (3) Inform	te of References Cited (FTO-692) te of Draftsperson's Patent Drawing Review (PTO-9 mation Disclosure Statement(s) (PTO-1449 or PTO r No(s)/Mail Date		Paper No(s)/Mail Da		O-152)		

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DETAILED ACTION

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Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Broschke (2,663,185), in view of Batsch et al. (3,781,020), hereinafter Batsch, Kobayashi et al. (5,785,039), hereinafter Kobayashi, Applicant's admitted prior art (the Declaration of Mr. Dilip Shah filed on 02/09/2009), hereinafter AAPA, and Ziegel (4,560,853).

Regarding claims 1 and 13, Broschke teaches an indenting tool comprising a shank 10 and a diamond tip 11. See Fig. 5.

Broschke does not teach the diamond tip being mounted to the tip end within 8 degrees of a <17, 12, 24> direction.

According to the Mr. Shah's declaration (see Fig. 1), the <17, 12, 24> direction is inherent in a diamond stone.

Batsch and Kobayashi teach that it is well known to one skilled in the art to find directions in a diamond that has high and low wear resistant properties so that the diamond can be shaped accordingly.

Since the <17, 12, 24> direction is inherent in a diamond, it would have been obvious to one skilled in the art at the time the invention was made to do repeated

experiments as taught by Batsch and Kobayashi to find the claimed <17, 12, 24> direction and shape the diamond tip accordingly so that the diamond tip has a high wear resistant property.

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Broschke does not teach how the diamond tip is secured to the shank.

Ziegel teaches a diamond tip being secured to a shank by a braze material.

Therefore, it would have been obvious to one skilled in the art at the time the invention was made to secure the diamond tip of Broschke to its shank by a braze material as taught by Ziegel.

Regarding claim 2, it is well known in the art that the shank 10 is made of steel.

Regarding claims 3 and 4, a head of the shank is best seen in Fig. 5.

Regarding claims 5 and 6, Batsch and Kobayashi teach the use of single crystal diamond stone.

Regarding claim 7, Broschke teaches the invention substantially as claimed but is silence on whether the diamond is synthetic or natural. However, choosing a synthetic diamond or a natural diamond to manufacture a diamond tip is not patentably distinct over the prior art since it involves cost analysis, the availability of natural diamond and synthetic diamond and market demand.

Regarding claim 8, see Fig. 1.

Regarding claim 9, Broschke teaches the invention substantially as claimed except for the conical point forming a 90 degree angle.

At the time the invention was made, it would have been an obvious matter of design choice to one skilled in the art to provide a 90 degree angle conical point to the

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indenter because the Applicant has not disclosed that such particular angle of the conical point provides an advantage, is used for a particular purpose, or solves a stated problem. One of ordinary skill in the art, furthermore, would have expected Applicant's invention to perform equally well with the 120 degree angle conical point of Broschke because both conical points can make an indent on a surface.

Therefore, it would have been an obvious matter of design choice to modify the conical point of Broschke by providing a 90 degree angle conical point to the indenter to obtain the invention as specified in claim 9.

Regarding claim 10, a 120 degree included angle conical point is best seen in Fig. 5.

Regarding claim 11, Broschke teaches the invention substantially as claimed except for the diamond being secured to the shank by a brazing method.

Ziegel teaches securing a diamond tip to a shank by using a brazing method to provide a strong bond between the diamond and the shank.

Therefore, it would have been obvious to one skilled in the art at the time the invention was made to secure the diamond tip of Broschke to the shank by using a brazing method as taught by Ziegel to create a strong bond between the diamond and the shank.

Regarding claim 12, see Fig. 5.

Regarding claim 14, Broschke teaches a method capable of making an indenting tool comprising the steps of:

-providing a shank 10 having an end;

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-providing a diamond 11;

-positioning the diamond in a wear resistant position; and

-securing the diamond to the end of the shank.

See Fig. 5.

Broschke does not teach the diamond being mounted to the tip end within 8 degrees of a <17, 12, 24> direction.

According to the Mr. Shah's declaration (see Fig. 1), the <17, 12, 24> direction is inherent in a diamond stone.

Batsch and Kobayashi teach that it is well known to one skilled in the art to find directions in a diamond that has high and low wear resistant properties so that the diamond can be shaped accordingly.

Since the <17, 12, 24> direction is inherent in a diamond, it would have been obvious to one skilled in the art at the time the invention was made to do repeated experiments as taught by Batsch and Kobayashi to find the claimed <17, 12, 24> direction and shape the diamond tip accordingly so that the diamond tip has a high wear resistant property.

Response to Arguments

3. Applicant's arguments filed 02/12/2010 have been fully considered but they are not persuasive.

The Applicant argues that it would not have been obvious to one skilled in the art to combine Broschke, Batsch, Kobayashi, AAPA, and Ziegel to obtain the claimed

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invention. The prior art fails to provide the requisite reasonable expectation of success. This argument is not persuasive. The main argument is whether it would have been obvious to one skilled in the art to find the claimed <17, 12, 24> direction. AAPA teaches that <12, 12, 24> direction is inherent in a diamond. Batsch and Kobayashi teach that it is well known to one skilled in the art to find directions in a diamond that have high and low wear resistant properties so that the diamond can be shaped accordingly. Therefore, there is a reasonable expectation of success in finding desired directions which include the <17, 12, 24> direction. The Applicant is reminded that it has been held that something which is old does not become patentable upon the discovery of a new property. MPEP 2112 section I. In this case, the <17, 12, 24> direction is a new found property of the diamond and it is not patentable under existing case law.

The Applicant argues that Broschke, Batsch and Kobayashi are non-analogous art. This argument is not persuasive. In response to applicant's argument that Broschke, Batsch, Kobayashi are nonanalogous art, it has been held that a prior art reference must either be in the field of applicant's endeavor or, if not, then be reasonably pertinent to the particular problem with which the applicant was concerned, in order to be relied upon as a basis for rejection of the claimed invention. See *In re Oetiker*, 977 F.2d 1443, 24 USPQ2d 1443 (Fed. Cir. 1992). In this case, Broschke, Batsch and Kobayashi are pertinent to the particular problem with which the Applicant was concerned which are the indenting tool and shaping a diamond at certain planes to increase the structure strength of the diamond. Broschke teaches a diamond indenting tool and Batsch and Kobayashi

teach shaping a diamond at certain planes to increase the structural strength of the diamond.

The Applicant argues that Broschke does not teach affixing the diamond to the tip end by a braze material. This argument is not persuasive. The limitation of a diamond tip being secured to a shank by a braze material is taught by Ziegel but not by Broschke.

The Applicant argues that Broschke does not teach the orientation of the diamond.

This argument is not persuasive. The orientation of the diamond is taught by AAPA,

Batsch and Kobayashi.

The Applicant argues that AAPA is not prior art. This argument is not persuasive. AAPA states that <17, 12, 24> direction is inherent in a diamond. Therefore, <17, 12, 24> direction exists long before the Applicant discovers it. Accordingly, it is prior art.

The Applicant argues that Batsch and Kobayashi do not provide any reasonable expectation of success. This argument is not persuasive. Batsch and Kobayashi teach that it is well known to one skilled in the art to find directions in a diamond that have high and low wear resistant properties so that the diamond can be shaped accordingly. Therefore, it would have been obvious to one skilled in the art to do repeated experiments to obtain the claimed direction. The Applicant merely discovered a new property of a diamond but not creating a new direction of a diamond. It has been held that something which is old does not become patentable upon the discovery of a new property. MPEP 2112 section I.

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Conclusion

4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to PHONG H. NGUYEN whose telephone number is (571)272-4510. The examiner can normally be reached on Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on 571-272-4502. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you

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have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Timothy V. Eley/ Primary Examiner, Art Unit 3724

/Phong H Nguyen/ Examiner, Art Unit 3724 May 22, 2010